

10603941

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\* \* \* \* \* STN Columbus \* \* \* \* \*

FILE 'HOME' ENTERED AT 21:43:46 ON 11 JUN 2004

=> file registry

COST IN U.S. DOLLARS

SINCE FILE

TOTAL

ENTRY

SESSION

FULL ESTIMATED COST

0.21

0.21

FILE 'REGISTRY' ENTERED AT 21:43:56 ON 11 JUN 2004

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STRUCTURE FILE UPDATES: 10 JUN 2004 HIGHEST RN 691838-95-6

DICTIONARY FILE UPDATES: 10 JUN 2004 HIGHEST RN 691838-95-6

TSCA INFORMATION NOW CURRENT THROUGH JANUARY 6, 2004

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Experimental and calculated property data are now available. For more information enter HELP PROP at an arrow prompt in the file or refer to the file summary sheet on the web at:

<http://www.cas.org/ONLINE/DBSS/registryss.html>

=> s 323179-29-9/rn

L1 1 323179-29-9/RN

=> s 323179-30-2/rn

L2 1 323179-30-2/RN

=> s 323179-31-3/rn

L3 1 323179-31-3/RN

=> s l1 and l2 and l3

L4 0 L1 AND L2 AND L3

=> s l1 or l2 or l3

L5 3 L1 OR L2 OR L3

=> d 1-3 l5

L5 ANSWER 1 OF 3 REGISTRY COPYRIGHT 2004 ACS on STN

RN 323179-31-3 REGISTRY

CN Benzenemethanamine, 2,4-dichloro- $\alpha$ -methyl-N-[[4-(phenylmethoxy)phenyl]methylene]-, ( $\alpha$ R)- (9CI) (CA INDEX NAME)

FS STEREOSEARCH

MF C22 H19 Cl2 N O

SR CA

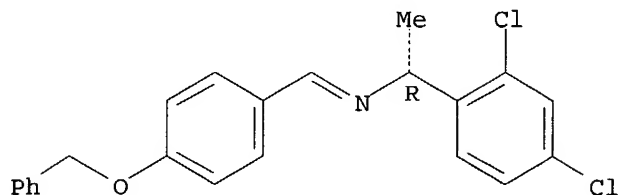
LC STN Files: CA, CAPLUS, USPAT2, USPATFULL

DT.CA CAplus document type: Patent

10603941

RL.P Roles from patents: PREP (Preparation); RACT (Reactant or reagent)

Absolute stereochemistry.  
Double bond geometry unknown.

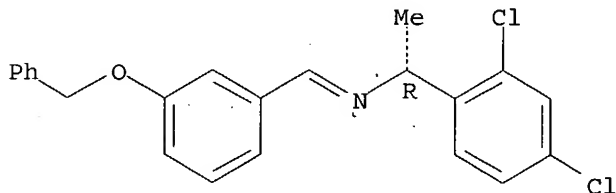


\*\*PROPERTY DATA AVAILABLE IN THE 'PROP' FORMAT\*\*

1 REFERENCES IN FILE CA (1907 TO DATE)  
1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

L5 ANSWER 2 OF 3 REGISTRY COPYRIGHT 2004 ACS on STN  
RN 323179-30-2 REGISTRY  
CN Benzenemethanamine, 2,4-dichloro- $\alpha$ -methyl-N-[[3-(phenylmethoxy)phenyl]methylene]-, ( $\alpha$ R)-(9CI) (CA INDEX NAME)  
FS STEREOSEARCH  
MF C22 H19 Cl2 N O  
SR CA  
LC STN Files: CA, CAPLUS, USPAT2, USPATFULL  
DT.CA CAplus document type: Patent  
RL.P Roles from patents: PREP (Preparation); RACT (Reactant or reagent)

Absolute stereochemistry.  
Double bond geometry unknown.



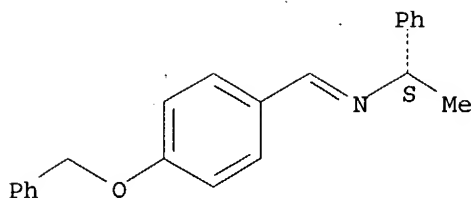
\*\*PROPERTY DATA AVAILABLE IN THE 'PROP' FORMAT\*\*

1 REFERENCES IN FILE CA (1907 TO DATE)  
1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

L5 ANSWER 3 OF 3 REGISTRY COPYRIGHT 2004 ACS on STN  
RN 323179-29-9 REGISTRY  
CN Benzenemethanamine,  $\alpha$ -methyl-N-[[4-(phenylmethoxy)phenyl]methylene]-, ( $\alpha$ S)-(9CI) (CA INDEX NAME)  
FS STEREOSEARCH  
MF C22 H21 N O  
SR CA  
LC STN Files: CA, CAPLUS, USPAT2, USPATFULL  
DT.CA CAplus document type: Patent  
RL.P Roles from patents: PREP (Preparation); RACT (Reactant or reagent)

Absolute stereochemistry.  
Double bond geometry unknown.

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\*\*PROPERTY DATA AVAILABLE IN THE 'PROP' FORMAT\*\*

1 REFERENCES IN FILE CA (1907 TO DATE)  
1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

=> file caplus  
COST IN U.S. DOLLARS

SINCE FILE	TOTAL
ENTRY	SESSION
6.57	6.78

FULL ESTIMATED COST

FILE 'CAPLUS' ENTERED AT 21:45:43 ON 11 JUN 2004  
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FILE COVERS 1907 - 11 Jun 2004 VOL 140 ISS 25  
FILE LAST UPDATED: 10 Jun 2004 (20040610/ED)

This file contains CAS Registry Numbers for easy and accurate substance identification.

=> s l5  
L6

1 L5

=> d 1 bib abs l5  
YOU HAVE REQUESTED DATA FROM FILE 'REGISTRY' - CONTINUE? (Y)/N:n

=> d bib abs l6

L6 ANSWER 1 OF 1 CAPLUS COPYRIGHT 2004 ACS on STN  
AN 2001:98451 CAPLUS  
DN 134:147313  
TI Preparation of optically active 3,3,3-trifluoro-2-hydroxy-2-methylpropionic acid and salts thereof.  
IN Oikawa, Miyuki; Ushio, Hideki; Kurimoto, Isao; Higashi, Takayuki  
PA Sumitomo Chemical Company, Limited, Japan  
SO Eur. Pat. Appl., 28 pp.

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CODEN: EPXXDW

DT Patent

LA English

FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	EP 1074539	A2	20010207	EP 2000-116789	20000803
	R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO				
	JP 2001106661	A2	20010417	JP 2000-224998	20000726
	JP 2001213843	A2	20010807	JP 2000-232771	20000801
	US 6403832	B1	20020611	US 2000-632804	20000804
	US 2002143212	A1	20021003	US 2002-147966	20020520
	US 6653507	B2	20031125		
	US 2003232886	A1	20031218	US 2003-603941	20030626
PRAI	JP 1999-221065	A	19990804		
	JP 1999-333924	A	19991125		
	US 2000-632804	A3	20000804		
	US 2002-147966	A3	20020520		
OS	MARPAT 134:147313				
AB	<p>F3C(Me)C*(OH)CO2- H2N+(R3)CH*R1R2 [R1 = alkyl, hydroxyalkyl, (substituted) aryl; R2 = alkyl, hydroxyalkyl, (substituted) aralkyl; R3 = H, alkyl, hydroxyalkyl, cyclohexyl, (substituted) aralkyl; starred atoms are independently in the S- or R-configuration; R1 ≠ R2; when R1 = Ph and R2 = Me, then R3 ≠ H], and (S)- and (R)-3,3,3-trifluoro-2-hydroxy-2-methylpropionic acid, were prepared Thus, racemic 3,3,3-trifluoro-2-hydroxy-2-methylpropionic acid in MeOCMe3 at 55° was treated with (S)-N-benzyl-1-phenyl-2-(p-tolyl)ethylamine in MeOCMe3 followed by cooling to 20° over 3 h to give (R)-3,3,3-trifluoro-2-hydroxy-2-methylpropionic acid (S)-N-benzyl-1-phenyl-2-(p-tolyl)ethylamine salt in 95% enantiomeric excess. This was stirred with aqueous NaOH and MeOCMe3 followed by separation of the layers and treatment of the aqueous layer with aqueous HCl and MeOCMe3 followed by isolation of the MeOCMe3 layer and concentration to give (R)-3,3,3-trifluoro-2-hydroxy-2-methylpropionic acid in</p> <p>95% enantiomeric excess.</p>				

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PASSWORD:

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NEWS	1		Web Page URLs for STN Seminar Schedule - N. America
NEWS	2		"Ask CAS" for self-help around the clock
NEWS	3	JAN 27	Source of Registration (SR) information in REGISTRY updated and searchable
NEWS	4	JAN 27	A new search aid, the Company Name Thesaurus, available in CA/CAPLUS
NEWS	5	FEB 05	German (DE) application and patent publication number format changes
NEWS	6	MAR 03	MEDLINE and LMEADLINE reloaded
NEWS	7	MAR 03	MEDLINE file segment of TOXCENTER reloaded
NEWS	8	MAR 03	FRANCEPAT now available on STN
NEWS	9	MAR 29	Pharmaceutical Substances (PS) now available on STN
NEWS	10	MAR 29	WPIFV now available on STN
NEWS	11	MAR 29	New monthly current-awareness alert (SDI) frequency in RAPRA
NEWS	12	APR 26	PROMT: New display field available
NEWS	13	APR 26	IFIPAT/IFIUDB/IFICDB: New super search and display field available
NEWS	14	APR 26	LITALERT now available on STN
NEWS	15	APR 27	NLDB: New search and display fields available
NEWS	16	May 10	PROUSDDR now available on STN
NEWS	17	May 19	PROUSDDR: One FREE connect hour, per account, in both May and June 2004
NEWS	18	May 12	EXTEND option available in structure searching
NEWS	19	May 12	Polymer links for the POLYLINK command completed in REGISTRY
NEWS	20	May 17	FRFULL now available on STN
NEWS	21	May 27	STN User Update to be held June 7 and June 8 at the SLA 2004 Conference
NEWS	22	May 27	New UPM (Update Code Maximum) field for more efficient patent SDIs in CAPLUS
NEWS	23	May 27	CAPLUS super roles and document types searchable in REGISTRY
NEWS	24	May 27	Explore APOLLIT with free connect time in June 2004
NEWS EXPRESS			MARCH 31 CURRENT WINDOWS VERSION IS V7.00A, CURRENT MACINTOSH VERSION IS V6.0c(ENG) AND V6.0Jc(JP), AND CURRENT DISCOVER FILE IS DATED 26 APRIL 2004
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NEWS INTER			General Internet Information
NEWS LOGIN			Welcome Banner and News Items
NEWS PHONE			Direct Dial and Telecommunication Network Access to STN
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\* \* \* \* \* STN Columbus \* \* \* \* \*

FILE 'HOME' ENTERED AT 21:43:46 ON 11 JUN 2004

=> file registry	SINCE FILE	TOTAL
COST IN U.S. DOLLARS	ENTRY	SESSION
FULL ESTIMATED COST	0.21	0.21

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DICTIONARY FILE UPDATES: 10 JUN 2004 HIGHEST RN 691838-95-6

TSCA INFORMATION NOW CURRENT THROUGH JANUARY 6, 2004

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Crossover limits have been increased. See HELP CROSSOVER for details.

Experimental and calculated property data are now available. For more information enter HELP PROP at an arrow prompt in the file or refer to the file summary sheet on the web at:  
<http://www.cas.org/ONLINE/DBSS/registryss.html>

=> s 323179-29-9/rn  
L1 1 323179-29-9/RN

=> s 323179-30-2/rn  
L2 1 323179-30-2/RN

=> s 323179-31-3/rn  
L3 1 323179-31-3/RN

=> s l1 and l2 and l3  
L4 0 L1 AND L2 AND L3

=> s l1 or l2 or l3  
L5 3 L1 OR L2 OR L3

=> d 1-3 l5

L5 ANSWER 1 OF 3 REGISTRY COPYRIGHT 2004 ACS on STN  
RN 323179-31-3 REGISTRY  
CN Benzenemethanamine, 2,4-dichloro- $\alpha$ -methyl-N-[[4-(phenylmethoxy)phenyl]methylene]-, ( $\alpha$ R)- (9CI) (CA INDEX NAME)  
FS STEREOSEARCH  
MF C22 H19 Cl2 N O  
SR CA  
LC STN Files: CA, CAPLUS, USPAT2, USPATFULL  
DT.CA CAplus document type: Patent

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FILE 'REGISTRY' ENTERED AT 18:49:06 ON 11 JUN 2004  
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DICTIONARY FILE UPDATES: 10 JUN 2004 HIGHEST RN 691838-95-6

TSCA INFORMATION NOW CURRENT THROUGH JANUARY 6, 2004

Please note that search-term pricing does apply when  
conducting SmartSELECT searches.

Crossover limits have been increased. See HELP CROSSOVER for details.

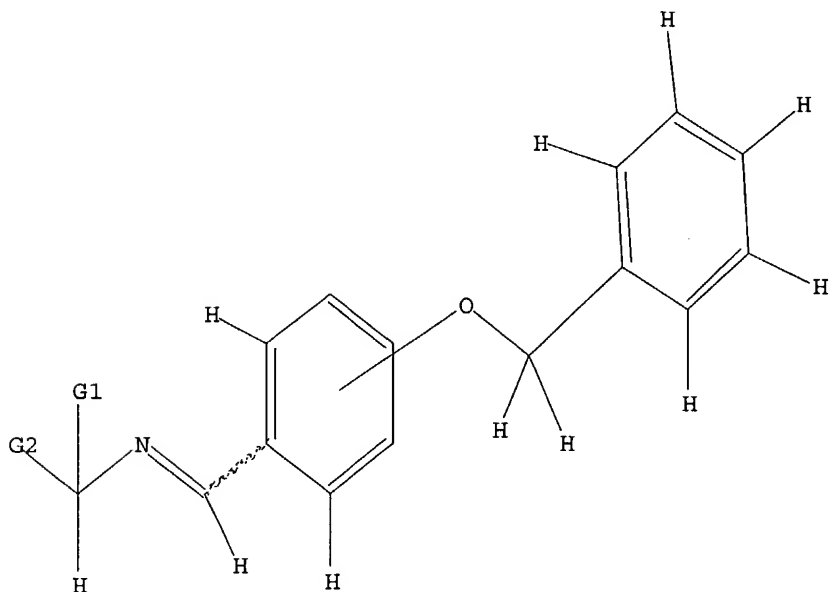
Experimental and calculated property data are now available. For more  
information enter HELP PROP at an arrow prompt in the file or refer  
to the file summary sheet on the web at:  
<http://www.cas.org/ONLINE/DBSS/registryss.html>

=>  
Uploading C:\STNEXP4\QUERIES\10603941-5.str

L7 STRUCTURE UPLOADED

=> dl7  
DL7 IS NOT A RECOGNIZED COMMAND  
The previous command name entered was not recognized by the system.  
For a list of commands available to you in the current file, enter  
"HELP COMMANDS" at an arrow prompt (=>).

=> d l7  
L7 HAS NO ANSWERS  
L7 STR



G1 Cy,C,Me

G2 Ak,O,NO2,Cl,Br,F,I

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Structure attributes must be viewed using STN Express query preparation.

=> s 17 full

FULL SEARCH INITIATED 18:49:42 FILE 'REGISTRY'  
FULL SCREEN SEARCH COMPLETED - 977562 TO ITERATE

40.9% PROCESSED 400000 ITERATIONS 2 ANSWERS  
INCOMPLETE SEARCH (SYSTEM LIMIT EXCEEDED)  
SEARCH TIME: 00.00.15

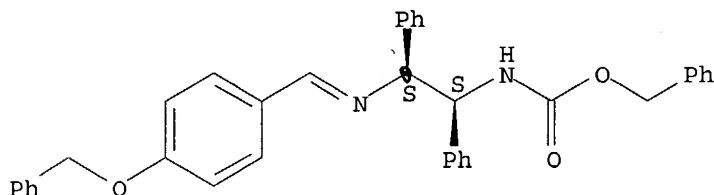
FULL FILE PROJECTIONS: ONLINE \*\*INCOMPLETE\*\*  
BATCH \*\*INCOMPLETE\*\*  
PROJECTED ITERATIONS: 977562 TO 977562  
PROJECTED ANSWERS: 2 TO 10

L8 2 SEA SSS FUL L7

=> d 18

L8 ANSWER 1 OF 2 REGISTRY COPYRIGHT 2004 ACS on STN  
RN 442669-49-0 REGISTRY  
CN Carbamic acid, [(1S,2S)-1,2-diphenyl-2-[[[4-(phenylmethoxy)phenyl]methylen  
e]amino]ethyl]-, phenylmethyl ester (9CI) (CA INDEX NAME)  
FS STEREOSEARCH  
MF C36 H32 N2 O3  
SR CA  
LC STN Files: CA, CAPLUS, CASREACT  
DT.CA CAPLUS document type: Patent  
RL.P Roles from patents: PREP (Preparation); RACT (Reactant or reagent)

Absolute stereochemistry.  
Double bond geometry unknown.



\*\*PROPERTY DATA AVAILABLE IN THE 'PROP' FORMAT\*\*

1 REFERENCES IN FILE CA (1907 TO DATE)  
1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

=> d 1-2 18

L8 ANSWER 1 OF 2 REGISTRY COPYRIGHT 2004 ACS on STN  
RN 442669-49-0 REGISTRY  
CN Carbamic acid, [(1S,2S)-1,2-diphenyl-2-[[[4-(phenylmethoxy)phenyl]methylen  
e]amino]ethyl]-, phenylmethyl ester (9CI) (CA INDEX NAME)  
FS STEREOSEARCH  
MF C36 H32 N2 O3  
SR CA  
LC STN Files: CA, CAPLUS, CASREACT  
DT.CA CAPLUS document type: Patent

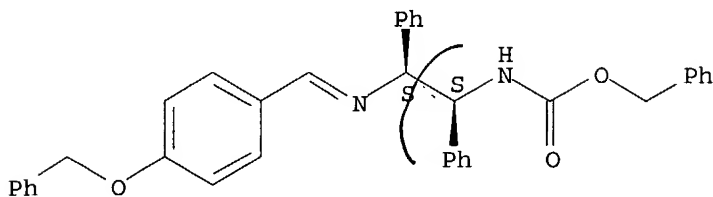


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RL.P Roles from patents: PREP (Preparation); RACT (Reactant or reagent)

Absolute stereochemistry.

Double bond geometry unknown.



*no alkyl group  
or aralkyl*

\*\*PROPERTY DATA AVAILABLE IN THE 'PROP' FORMAT\*\*

1 REFERENCES IN FILE CA (1907 TO DATE)

1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

L8 ANSWER 2 OF 2 REGISTRY COPYRIGHT 2004 ACS on STN

RN 405297-09-8 REGISTRY

CN L-Valine, N-[[4-(phenylmethoxy)phenyl]methylene]-, methyl ester (9CI) (CA INDEX NAME)

FS STEREOSEARCH

MF C20 H23 N O3

SR CA

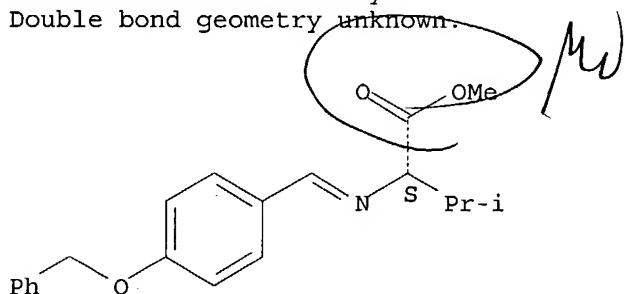
LC STN Files: CA, CAPLUS

DT.CA Caplus document type: Journal

RL.NP Roles from non-patents: PREP (Preparation); RACT (Reactant or reagent)

Absolute stereochemistry.

Double bond geometry unknown.



\*\*PROPERTY DATA AVAILABLE IN THE 'PROP' FORMAT\*\*

1 REFERENCES IN FILE CA (1907 TO DATE)

1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

=> file caplus

COST IN U.S. DOLLARS

SINCE FILE

TOTAL

ENTRY

SESSION

FULL ESTIMATED COST

161.15

1165.43

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FILE COVERS 1907 - 11 Jun 2004 VOL 140 ISS 25  
FILE LAST UPDATED: 10 Jun 2004 (20040610/ED)

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=> s l8

L9 2 L8

=> d 1-2 bib abs l9

L9 ANSWER 1 OF 2 CAPLUS COPYRIGHT 2004 ACS on STN

AN 2002:539640 CAPLUS

DN 137:118618

TI Preparation of ruthenium compounds as asymmetric hydrogenation catalysts and diamine ligands, and process for producing optically active  $\beta$ -amino-alcohol from  $\alpha$ -aminocarbonyl compounds

IN Sato, Daisuke; Ooka, Hirohito; Inoue, Tsutomu

PA Nippon Soda Co., Ltd., Japan

SO PCT Int. Appl., 41 pp.

CODEN: PIXXD2

DT Patent

LA Japanese

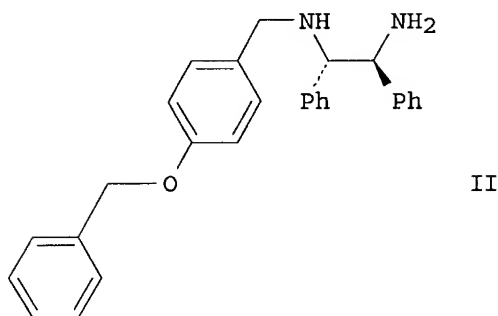
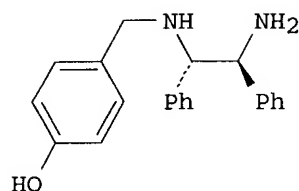
FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	WO 2002055477	A1	20020718	WO 2002-JP191	20020115
	W:	AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM			
	RW:	GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG			

PRAI JP 2001-6258 A 20010115

OS CASREACT 137:118618; MARPAT 137:118618

GI



AB Disclosed are ruthenium-phosphine-diamine complexes which are useful as catalysts for asym. hydrogenation, diamine ligands, and a process for highly stereoselectively producing optically active alcs. in high yield. The process comprises using a ruthenium compound represented by the general formula  $\text{Ru}(\text{Px})\text{n1}[\text{DIAMINE}](\text{X})(\text{Y})$  [wherein Px represents a phosphine ligand; DIAMINE represents an optically active diamine represented by the general formula  $\text{R1R2C}^*(\text{NHR5})-(\text{A})-\text{R3R4C}^*(\text{NH2})$  [wherein R1 to R4 each independently represents hydrogen, optionally substituted alkyl, alkenyl, cycloalkyl, aralkyl, or aryl; A represents optionally substituted C1-3 alkylene optionally containing an ether bond, optionally substituted C3-8 cycloalkylene, arylene, or divalent heterocyclic ring, or a single bond; R5 represents optionally substituted alkyl, optionally substituted aralkyl, or optionally substituted aryl; and C\* represent s asym. carbon]; X and Y each independently represents an anion; and n1 is an integer of 1 or 2] as a catalyst for asym. hydrogenation to produce a  $\beta$ -amino alc. from an  $\alpha$ -aminocarbonyl compound Thus, condensation of (1S,2S)-N-benzyloxycarbonyl-1,2-diphenyl-1,2-ethanediamine with 4-benzyloxybenzaldehyde in  $\text{CHCl}_3$  at room temperature for 19 h gave 84% (1S,2S)-N-(4-benzyloxybenzylidene)-N'-benzyloxycarbonyl-1,2-diphenyl-1,2-ethanediamine which underwent hydrogenation over 5% Pd-C in a 1:1 mixture of MeOH and THF (30 mL) at room temperature for 18 h to give 48% (1S,2S)-N-(4-hydroxybenzyl)-1,2-diphenyl-1,2-ethanediamine (I). Treatment of I with NaH in DMF at room temperature for 2 h followed by benzylation with benzyl bromide at room temperature for 4 h gave 53% (1S,2S)-N-(4-benzyloxybenzyl)-1,2-diphenyl-1,2-ethanediamine (II).  $[[(\text{S})\text{-tol-Binap}]\text{RuCl}_2](\text{DMF})\text{n}$  [tol-Binap = 2,2'-bis[di(p-tolyl)phosphino]-1,1'-dinaphthyl] (5 mg), 2 mg II, 0.5 M Me3COK/2-propanol (0.3 mL), and a solution of 134 mg 1-phenyl-2-(N-methyl-N-benzoylamino)propan-1-one in 3 mL 2-propanol were added to an autoclave, degassed, and pressurized with H to 12 atm, and stirred at room temperature for 2 h to give 100% (1S,2S)-1-phenyl-2-(N-methyl-N-benzoylamino)-1-propanol (89% ee).

RE.CNT 4 THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS RECORD  
ALL CITATIONS AVAILABLE IN THE RE FORMAT

L9 ANSWER 2 OF 2 CAPLUS COPYRIGHT 2004 ACS on STN  
AN 2002:32239 CAPLUS  
DN 136:263549  
TI Synthesis of novel chiral monomers by means of Umani-Ronchi-Savoia

10603941

allylation and their polymerization

AU Itsuno, Shinichi; El-Shehawy, Ashraf A.

CS Department of Materials Science, Toyohashi University of Technology,  
Toyohashi, 441-8580, Japan

SO Polymers for Advanced Technologies (2001), 12(11-12), 670-679  
CODEN: PADTE5; ISSN: 1042-7147

PB John Wiley & Sons Ltd.

DT Journal

LA English

AB Umani-Ronchi-Savoio allylation is one of the most successful and useful methods for the preparation of optically pure secondary amines bearing two stereogenic centers at both  $\alpha$ -positions. We have prepared novel chiral amine monomers by means of this methodol. as a key step of the synthesis. Diastereoselective allylation of chiral imines (3-5) derived from (S)-valine gave optically pure secondary amines 6. Hydrogenation of the allylic group followed by introduction of a polymerizable 4-vinylphenyl group led to enantiopure monomer 9. Prenylzinc reagents were also found to react with the imines to yield the corresponding optically pure amines 7. Since prenyl addition product does not inhibit the radical polymerization, chiral monomers 7b, 7d could be prepared directly by prenylzinc addition to imine having a polymerizable group. These chiral monomers were easily polymerized with styrene under radical polymerization conditions.

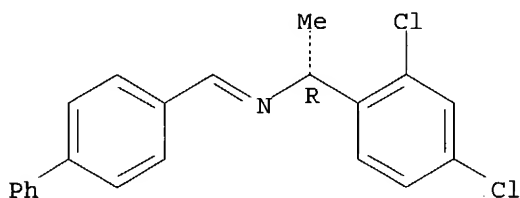
RE.CNT 18 THERE ARE 18 CITED REFERENCES AVAILABLE FOR THIS RECORD  
ALL CITATIONS AVAILABLE IN THE RE FORMA

preparation); PREP (Preparation); RACT (Reactant or reagent)  
(preparation of dibenzylamines, their intermediate imines, and their use in  
optical resolution)

RN 323179-32-4 HCAPLUS

CN Benzenemethanamine, N-([1,1'-biphenyl]-4-ylmethylene)-2,4-dichloro- $\alpha$ -  
methyl-, ( $\alpha$ R)- (9CI) (CA INDEX NAME)

Absolute stereochemistry.  
Double bond geometry unknown.



L21 ANSWER 2 OF 3 HCAPLUS COPYRIGHT 2004 ACS on STN

AN 2001:512467 HCAPLUS

DN 135:242611

TI Preparation of dendritic and non-dendritic styryl-substituted Salens for  
cross-linking suspension copolymerization with styrene and multiple use of  
the corresponding Mn and Cr complexes in enantioselective epoxidations and  
hetero-Diels-Alder reactions

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SO Chemistry--A European Journal (2001), 7(13), 2873-2887

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PB Wiley-VCH Verlag GmbH

DT Journal

LA English

AB Following work with TAD-DOLs and BINOLs, we have now prepared Salen derivs.  
(2, 3, 14, 15, 18, 19, 20, 21) carrying two to eight styryl groups for  
crosslinking copolymn. with styrene. The Salen cores are either derived  
from (R,R)-diphenyl ethylene diamine (3, 15, 19, 21) or from  
(R,R)-cyclohexane diamine (2, 14, 18, 20). The styryl groups are attached  
to the salicylic aldehyde moieties, using Suzuki (cf. 1) or Sonogashira  
cross-coupling (cf. 11), and/or phenolic etherification (cf. 5, 7) with  
dendritic styryl-substituted Frechet-type benzylic branch bromides.  
Subsequent condensation with the diamines provides the chiral Salens.  
Corresponding Salens lacking the peripheral vinyl groups (cf. 12, 13, 16,  
17) were also prepared for comparison of catalytic activities in homogeneous  
solution with those in polystyrene. Crosslinking radical suspension  
copolymn. of styrene and styryl Salens, following a procedure by Itsuno  
and Frechet, gave beads (ca. 400  $\mu$ m diameter) which were loaded with Mn or  
Cr (ca. 0.2 mmol of complex per g of polymer), with more than 95% of the  
Salen incorporated being actually accessible for complexation (by  
elemental anal.). The polymer-bound Mn and Cr complexes were used as  
catalysts for epoxidns. of six phenyl-substituted olefins (m-CPBA/NMO;  
products 22a-f), and for dihydropyranone formation from the Danishefsky  
diene and aldehydes (PhCHO, C<sub>5</sub>H<sub>11</sub>CHO, C<sub>6</sub>H<sub>11</sub>CHO, products 23a-c). There  
are several remarkable features of the novel immobilized Salens: (i) The  
dendritic branches do not slow down the catalytic activity of the  
complexes in solution; (ii) the reactions with Salen catalysts incorporated  
in polystyrene give products of essentially the same enantiopurity as  
those observed in homogeneous solution with the dendritically substituted or

with the original Jacobsen-Katsuki complexes; (iii) some Mn-loaded beads have been stored for a year, without loss of activity; (iv) especially the biphenyl- and acetylene-linked Salen polymers (p-2, -3, -20, -21, Figure 2, 3) give Mn complexes of excellent performance: after ten uses (without re-charging with Mn!) there is no loss of enantioselectivity or degree of conversion under the standard conditions.

IT 360785-08-6P 360785-12-2P 360785-14-4P

RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)  
(crosslinking agent; preparation of dendritic and non-dendritic styryl-substituted salens)

IT 360785-10-0P

RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)  
(epoxidn. catalyst ligand; preparation of dendritic and non-dendritic styryl-substituted salens)

IT 360785-06-4P

RL: SPN (Synthetic preparation); PREP (Preparation)  
(epoxidn. catalyst ligand; preparation of dendritic and non-dendritic styryl-substituted salens)

IT 360785-06-4DP, manganese complexes 360785-10-0DP, manganese complexes

RL: CAT (Catalyst use); SPN (Synthetic preparation); PREP (Preparation); USES (Uses)  
(epoxidn. catalyst; preparation of dendritic and non-dendritic styryl-substituted salen-crosslinked polystyrene Mn and Cr complexes and their use as catalysts in enantioselective epoxidns. and hetero-Diels-Alder reactions)

IT 360785-08-6P

RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)  
(crosslinking agent; preparation of dendritic and non-dendritic styryl-substituted salens)

RN 360785-08-6 HCAPLUS

CN Phenol, 2,2'-[[[(1R,2R)-1,2-diphenyl-1,2-ethanediyl]bis[(Z)-nitrilomethylidyne]]bis[4-[[3,5-bis[(4-ethenylphenyl)methoxy]phenyl]methoxy]-6-(1,1-dimethylethyl)- (9CI) (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).

Double bond geometry as shown.